

Denso Petrolatum Tape System Application Instructions



Component 1



Component 2



Component 3



Component 4

1. Surface Preparation

Clean the pipe with a wire brush thoroughly so that it is free from loose scale, rust, dirt etc.

Minimum Surface Conditions

- A. Damp, but no free droplets or water
- B. Free of loose rust, scales, mud, paint etc.

2. Denso Multi-Purpose Primer – Component 1

Apply Denso Multi-Purpose Primer by brush or gloved hand, making sure all surfaces are covered with a thin continuous coating.

3. Denso Profiling Mastic – Component 2

Where necessary contour all sharp and irregular profiles with Denso Profiling Mastic to ensure tape will not bridge or become perforated during wrapping or in service. Maximum service temperature is 55°C. Where service temperatures exceeds this limit, substitute with Densyl Mastic suitable up to a maximum of 75°C.

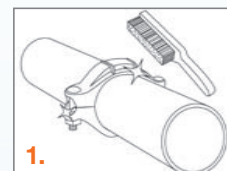
4. Denso Tape – Component 3

Spirally apply tape without stretching, heavy compound side to work. Apply with 55% overlap to achieve consistent full double thickness of tape. Smooth tape by hand as wrapping proceeds to exclude voids, ensure intimate contact and seal tape overlaps. Select a tape width roughly equal to pipe diameter.

Maximum service temperature 55°C. Where service temperatures exceeds this limit, substitute with Densyl Tape suitable up to a maximum of 75°C.

5. Denso PVC SA Tape – Component 4

Spirally apply tape without stretching. Apply with a 55% overlap to achieve consistent full double thickness. Select a tape width roughly equal to pipe diameter.



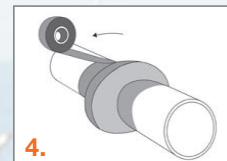
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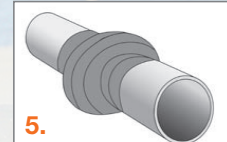
2.



3.



4.



5.



Contact Bishops for information on the full Denso Petrolatum Tape System range.

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